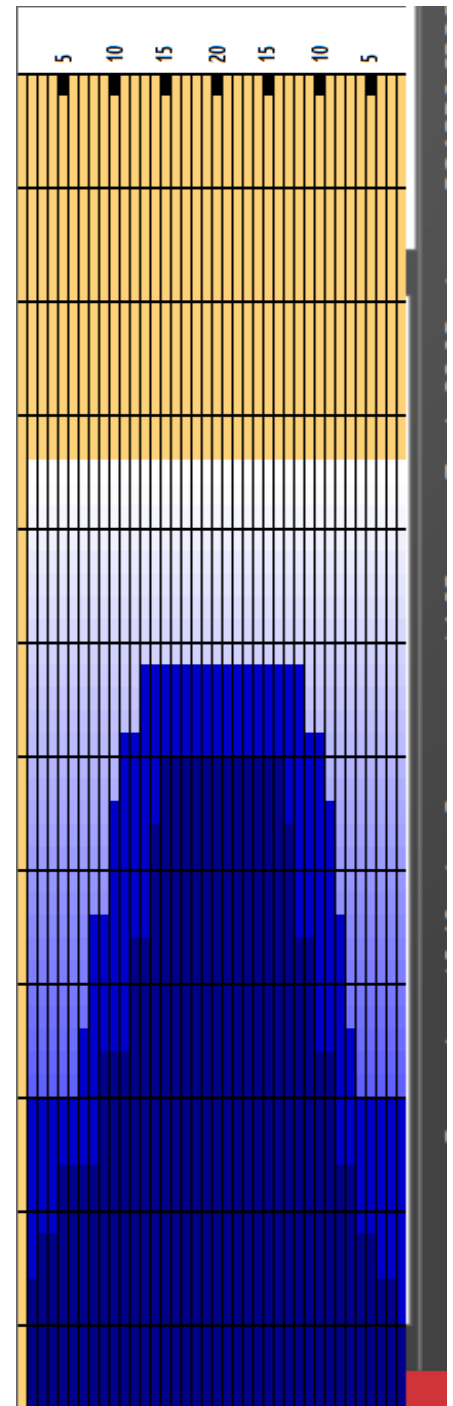


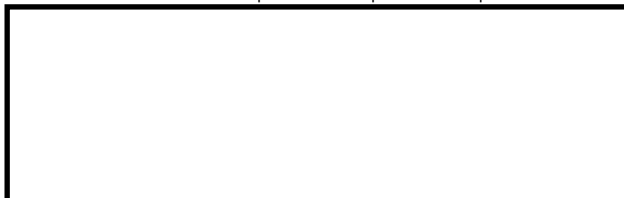
Oil Pattern Distance	43	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	18.4 mL	Reverse Oil Total	14.65 mL	Volume Oil Total	33.05 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	3	A	148	0.0	5.9	5.9	7400
2	2L	3R	1	14	3	A	36	5.9	7.8	1.9	1800
3	3L	5R	1	14	3	A	33	7.8	9.7	1.9	1650
4	5L	7R	1	18	3	A	29	9.7	12.2	2.5	1450
5	9L	9R	2	18	3	A	46	12.2	17.3	5.1	2300
6	12L	11R	2	18	3	A	36	17.3	22.4	5.1	1800
7	14L	13R	2	18	3	A	28	22.4	27.5	5.1	1400
8	15L	14R	1	18	3	A	12	27.5	30.0	2.5	600
9	2L	2R	0	18	3	A	0	30.0	37.0	7.0	0
10	2L	2R	0	22	3	A	0	37.0	43.0	6.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	3	A	0	43.0	34.0	-9.0	0
2	13L	12R	1	22	3	A	16	34.0	30.9	-3.1	800
3	11L	10R	1	22	3	A	20	30.9	27.8	-3.1	1000
4	10L	9R	2	18	3	A	44	27.8	22.7	-5.1	2200
5	8L	8R	2	18	3	A	50	22.7	17.6	-5.1	2500
6	7L	7R	1	18	3	A	27	17.6	15.1	-2.5	1350
7	2L	2R	1	14	3	A	37	15.1	13.2	-1.9	1850
8	6L	6R	1	14	3	A	29	13.2	11.3	-1.9	1450
9	4L	4R	1	14	3	A	33	11.3	9.4	-1.9	1650
10	2L	2R	1	14	3	A	37	9.4	7.5	-1.9	1850
11	2L	2R	0	10	3	A	0	7.5	0.0	-7.5	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.5	1.42	1.03	1.01	1.33	2.72

